Collection Centro

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Assembling the Centro Stackable Dining Armchair 670-10

We are pleased that you have chosen one of the pieces of furniture from the Centro Collection. You have acquired a very high quality product.

Because of packaging considerations, the stackable dining armchair is shipped in sections. This ensures the product will reach you safely and undamaged.

We've made the assembly steps very clear and understandable. The chair can be put together by hand with <u>minimal effort</u>. You don't need any specialized knowledge.

Please use cushioned padding (e.g. the product packaging) while assembling the slatted-back chair, to ensure it won't be damaged.

Contents:

1 inset hex wrench: size 5 (I)

1 inset hex wrench: size 4 (II)

1 inset hex wrench: size 3 (III)

Screw adhesive, liquid (IV)

1 bottle of glue (sets in 5 minutes, with maximum adhesion a few hours later)



Armrests with preassembled metal fittings

4 inset flathead screws .24" x 2.4" (A)

2 inset flathead screws .24" x 1.6" (B)

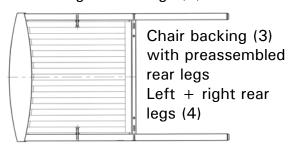
2 inset flathead screws .24" x 2.8" (C)

2 inset flathead screws .20" x .79" (D)

2 spacers(E)

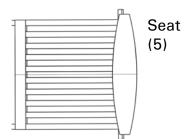


Left + right front legs (1)





Left + right armrests (2)

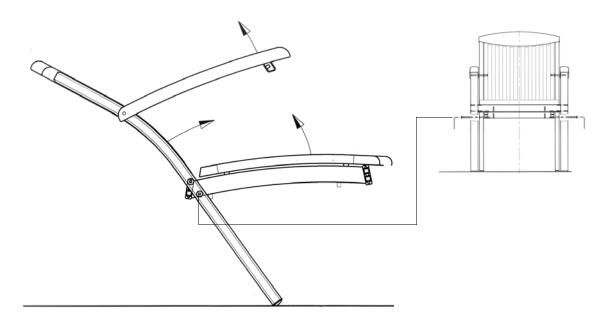


Step 1:

Remove the individual slatted-back chair components from the packaging. (See diagram page 1). Unpack the legs. The seat and chair backing are preassembled.

Step 2:

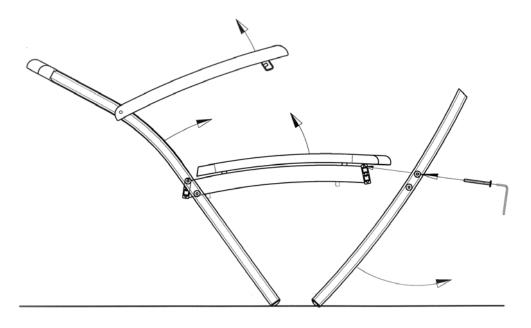
The seat (5) and the armrests (2) are fastened to the rear legs (4). Apply 1-2 drops of glue (IV) to each of the screws (B). Raise the seat (5) 90° to insert the 2 screws. **Gently** fasten the screws with the inset hex wrench (II). See diagram below.



See diagram page 2 for a fully illustrated version of the chair above, right.

Step 3:

Gently lift up the armrests (2). Insert the front legs (1) (pull the bottom pegs outward and affix the coasters). Put 1 or 2 drops of glue on each of the screws (A). **Lightly** fasten both screws (A) simultaneously with the inset hex wrench (II). See diagram below.

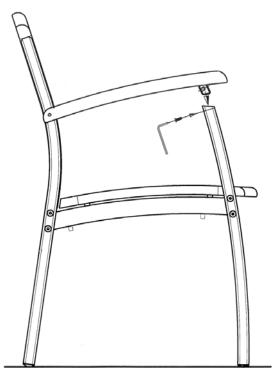


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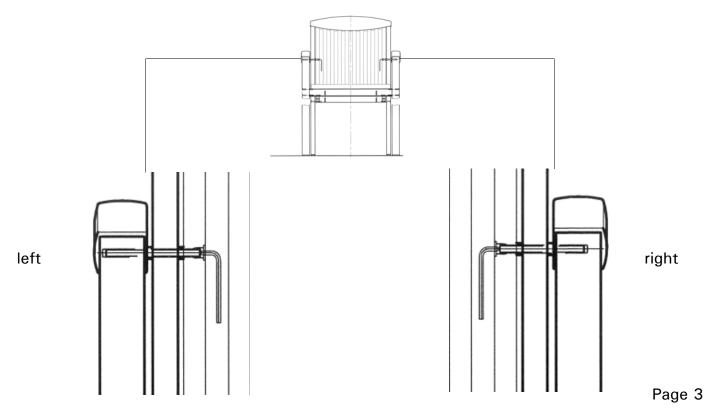
Step 4:

Lower the raised armrests (2) and insert the metal fittings (F) into the front legs (1). **Make sure** that the bored hole in the leg and the screw threads from the metal fittings mesh well. Put 1-2 drops of glue (IV) on the screws (D). Use the inset hex wrench (III) and **tightly fasten** the screws simultaneously. See diagram below.



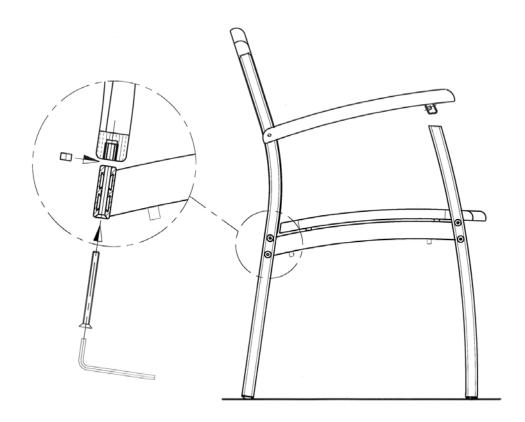
Step 5:

Tightly press together the preassembled chair backings that attach to the left and right rear legs of the chair. Use the inset hex wrench (I) for this. See diagram below.



Step 6:

Now connect the backing (3) to the chair seat (5) at the bottom. Place the spacers (E) on top of the bored hole, between the seat (5) and the backing (3). Put 1-2 drops of glue (IV) on the screw (C). Simultaneously fasten the screws into the threaded holes in the backing (3). Using the inset hex wrench (II), start at the bottom and screw through the seat (5) and the spacers (E). Make sure the screws are **tight**. (The threaded holes have been pre-drilled into the backing (3)).



<u>Step 7:</u>
Tightly fasten all loose screws (including those from steps 2 and 3 as well as the premounted screws from step 2).

Check the tightness of the screws from time-to-time and make adjustments accordingly.

